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RBT18902-G-2
Job Sheet 201256



DAS
21
9-89

Part No: RBT18902-G-2

Job Qty: 4 pcs

Part Name: Rubber Gasket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 11/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	11/21/19	11/21/19	0.17	0.27	Waterjet - Flow		2-19/10/07
110	QC 2	4 pcs	11/21/19	11/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2-19/10/07
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Plex 9/30/19 8:10 AM Dart.lajeunesse.marie

120 QC 8	4 pcs	11/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	4 pcs	11/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	11/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DAS
OCT 07 2019 40
9-89

DAS
28
9-89

DAS
21
OCT 08 2019
9-89

GA 146A

Part Op 100 - 1-Cut as per DWG. DWG. Rev: C PROG. Rev: C 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.0708 sf (.0177 ea)	100-Waterjet - Flow - 1	S131432

Job Allocations

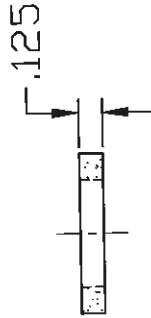
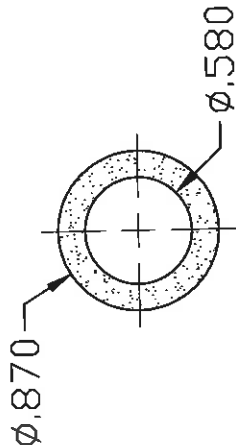
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO80S.125	0	196	0

Part Specifications

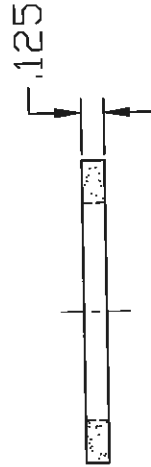
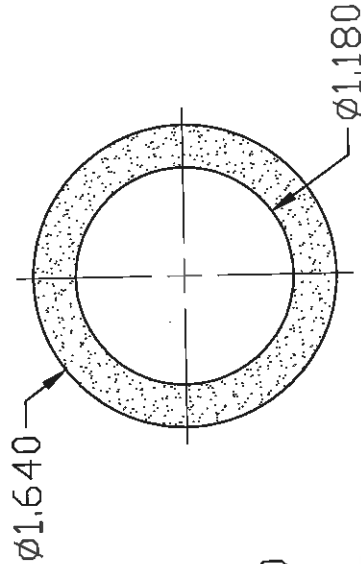
Specifications could not be found.

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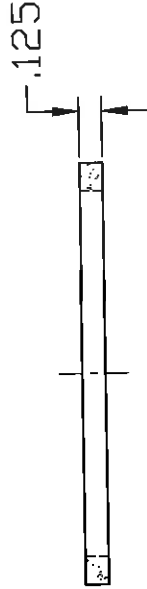
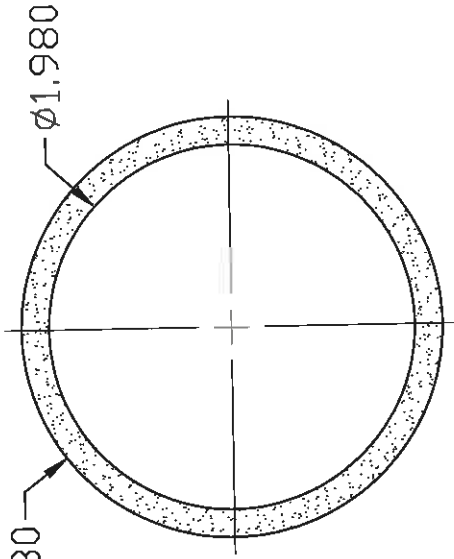
REVISIONS		DATE	INITIAL APPROVED
REV	DESCRIPTION		



G-1



G-2



G-3

NOTE:
GASKET MATERIAL - RUBBER SYNTHETIC SHEET,
TYPE B, CLASS 2 PER MILL-R-6855 OR EQUIV.
FIRM HARDNESS ~ 75 .125 THICK.

RED BARN MACHINE

TITLE		REV	
REGREASING TOOL - NOTAR		G-3	
DWG NO	RBT18902-G-1 thru G-3	DRAWN BY	COLE
UNLESS OTHERWISE SPECIFIED		APPROVED	<i>[Signature]</i>
ALL DIMENSIONS ARE IN INCHES		DATE	12-31-03
TOLERANCES UNLESS OTHERWISE SPECIFIED		USED ON MODEL	MD NOTAR
DECIMALS	FRACTIONS ± 1/32	ANGLES	± .5°
XXX ± .005		1. BREAK ALL SHARP EDGES	
XX ± .01		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
XX ± .01		SCALE	NTS
		DATE	12-31-03
		SHEET	4 of 4

2012.56 MLC
19-09-30



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐
Scrap ☐ ☐
Use-as-is ☐ ☐

DEPARTMENT/PROCESS

Cross tube ☐ ☐
Small Fab ☐ ☐
Finishing ☐ ☐
Skid-tube ☐ ☐
Machining ☐ ☐
Large Fab ☐ ☐

Eng. (Non-AW) ☐ ☐
Prod. Eng. Coord. ☐ ☐
Rec/Store/Packaging ☐ ☐

Engineering ☐ ☐
Water Jet ☐ ☐
Supplier ☐ ☐
Quality ☐ ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐ ☐ ☐
Manufacturing Process ☐ ☐ ☐
Equip/Tooling ☐ ☐ ☐
Handling/Preservation ☐ ☐ ☐
Material ☐ ☐ ☐
Product Improvement ☐ ☐ ☐
Process Improvement ☐ ☐ ☐
Human Factors ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced ☐ ☐ ☐
Bending ☐ ☐ ☐
Crushing ☐ ☐ ☐
Cracks ☐ ☐ ☐
Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐
Marks/Chatter ☐ ☐ ☐
Mislabeled ☐ ☐ ☐
Other/Details: _____

Contamination ☐ ☐ ☐
Misaligned/off center ☐ ☐ ☐
BOM/Route ☐ ☐ ☐
Broken/Damage/Defect ☐ ☐ ☐
Incomplete/Unclear Instructions ☐ ☐ ☐
Drill Holes ☐ ☐ ☐
Fit/Function ☐ ☐ ☐

Power Loss/Surge ☐ ☐ ☐
Folio/Program ☐ ☐ ☐
Grain Direction ☐ ☐ ☐
Weld ☐ ☐ ☐
Wrong Stock Pulled ☐ ☐ ☐
Out of Sequence ☐ ☐ ☐
Off-set/Set-up ☐ ☐ ☐

Positioned Wrong ☐ ☐ ☐
Outside Tolerance ☐ ☐ ☐
Drawing ☐ ☐ ☐
Finish ☐ ☐ ☐
Part Lost/Missing ☐ ☐ ☐
Misread ☐ ☐ ☐